

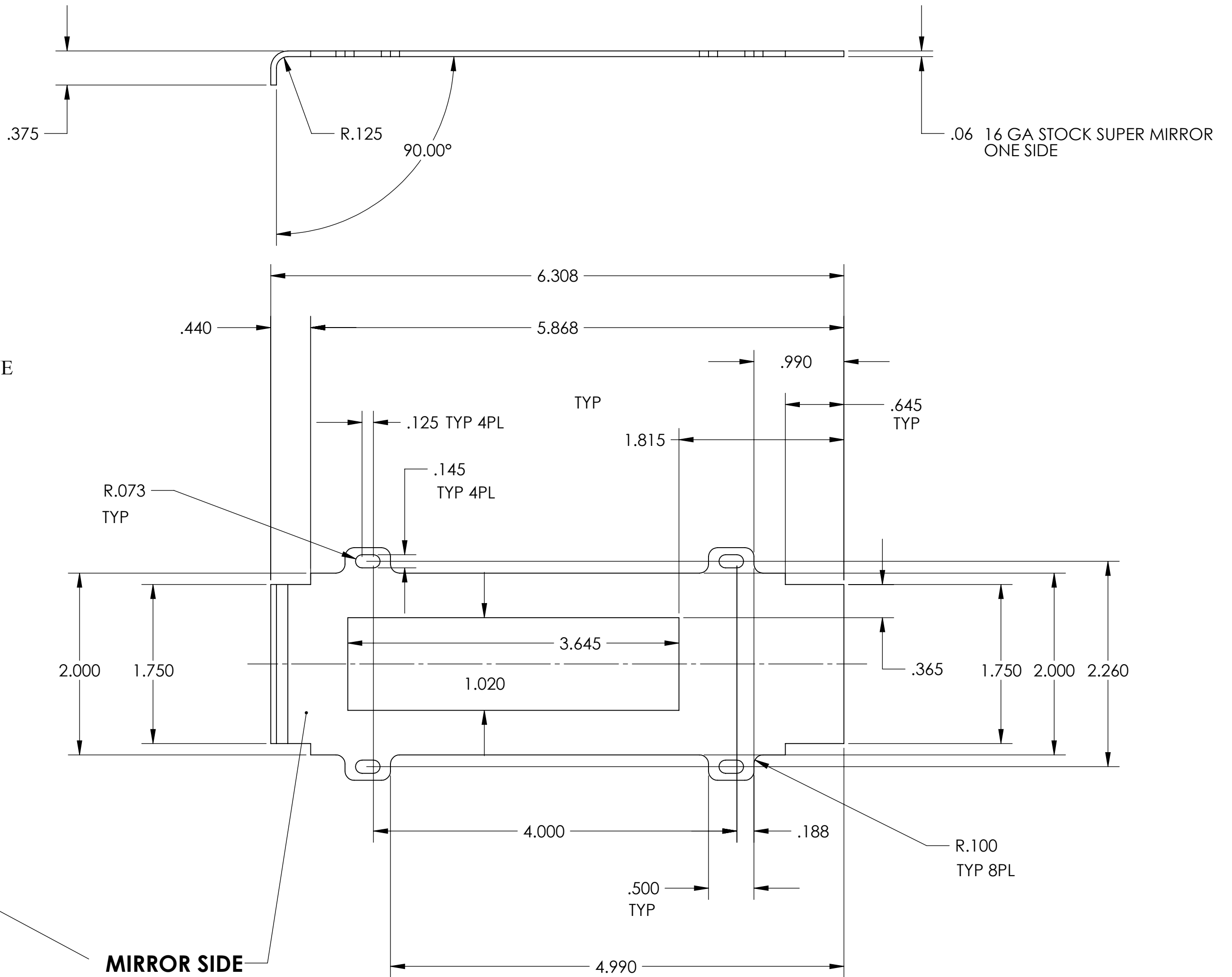
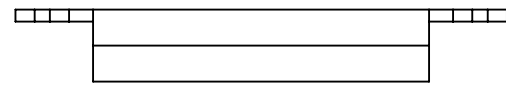
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

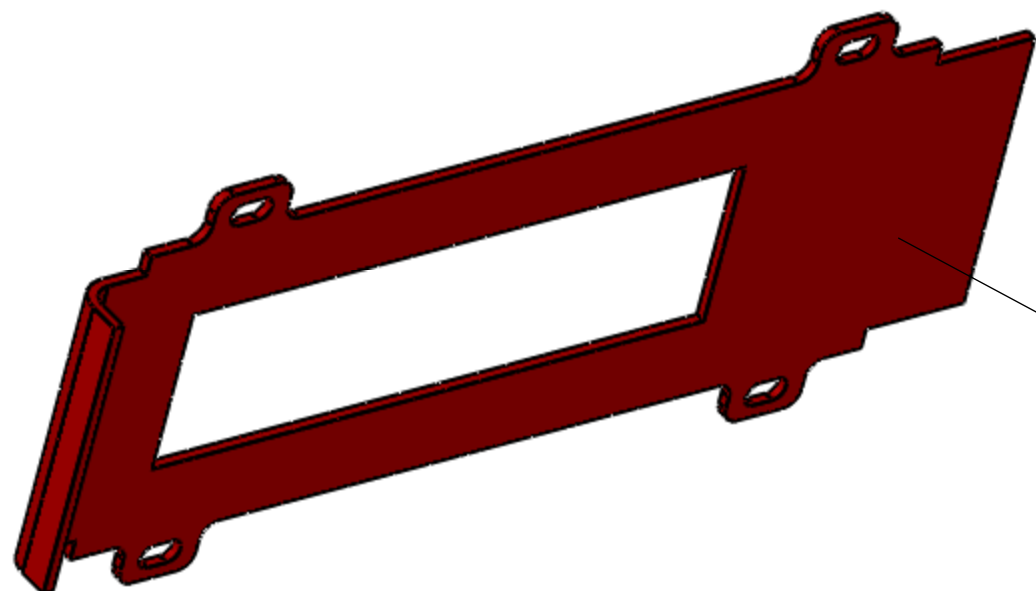
MIRROR FINISH 304 SS

MARK WITH NUMBER OPPOSITE MIRROR SIDE

REV.	DATE	DCN #	DRAWING TREE #



NOTE: FEATURES INPUT TO LASER CUTTING MACHINE THRU DXF FILES. FEATURE TOLERANCES BEST EFFORTS PER MACHINE CUTTING ACCURACY LIMITS



MIRROR SIDE

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL: AISI 304
FINISH: N/A μ inch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ENHANCED LIGO
SUB-SYSTEM: AOS

NEXT ASSY: D0900177 / D090095

PART NAME: 35_WATT_BEAM_DUMP_INSIDE_PLATE

DESIGNER: KMAILAND	DATE: 04-20-09	SIZE: c	DWG. NO.: D0900329	REV.: v1
DRAFTER: kmailand	DATE: 04-20-09			
CHECKER:				
APPROVAL:		SCALE: 1:2	PROJECTION:	SHEET 1 OF 1