

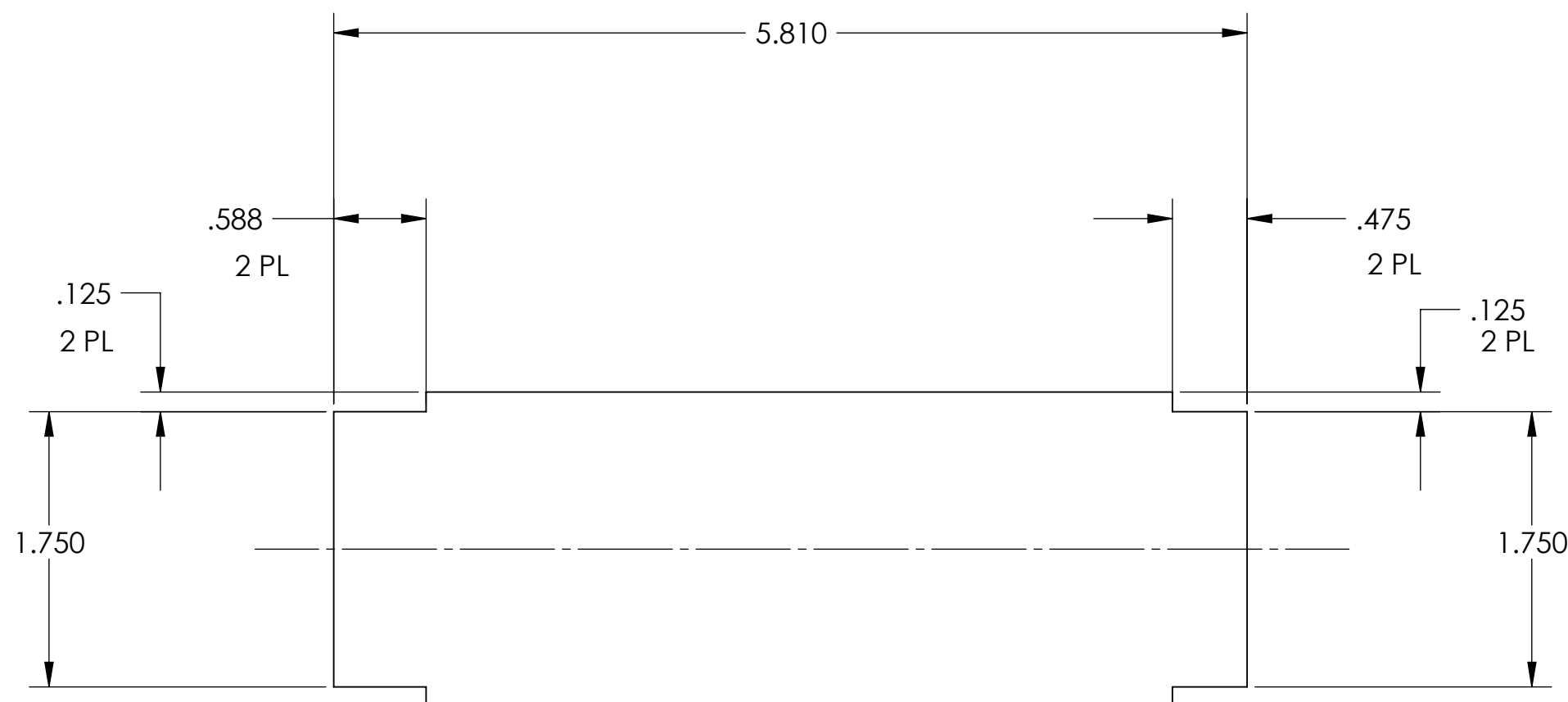
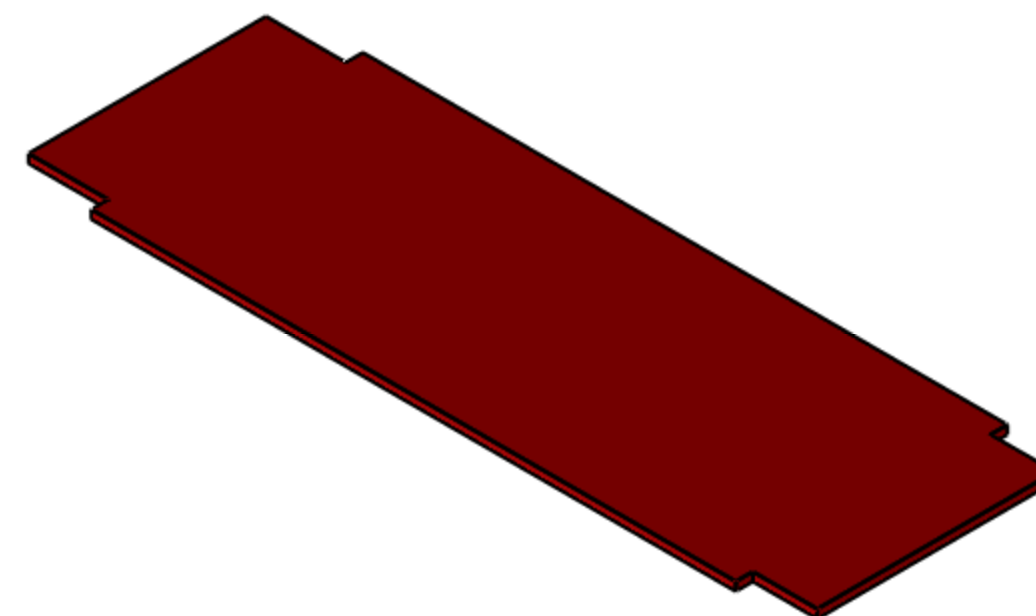
NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

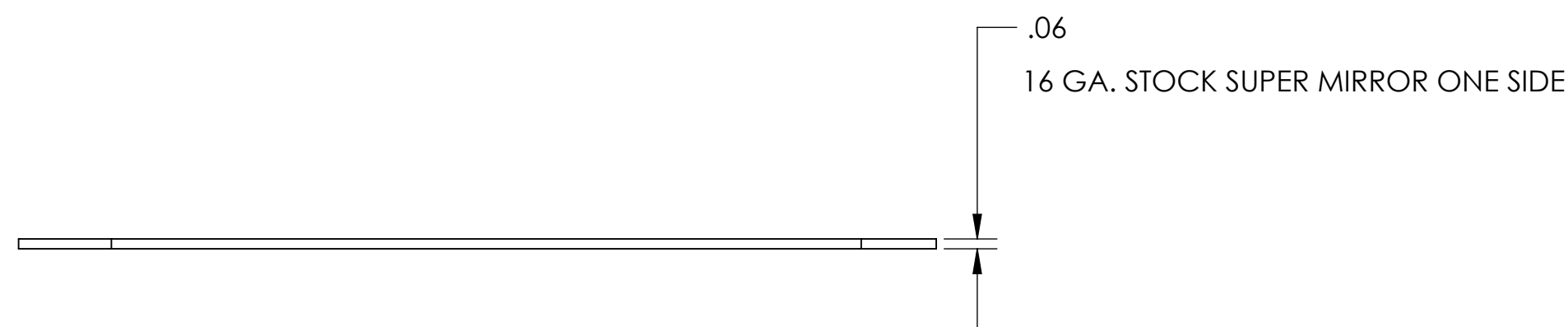
MIRROR FINISH 304 SS

MARK WITH NUMBER OPPOSITE MIRROR SIDE

REV.	DATE	DCN #	DRAWING TREE #



NOTE: FEATURES INPUT TO LASER CUTTING MACHINE THRU DXF FILES. FEATURE TOLERANCES BEST EFFORTS PER MACHINE CUTTING ACCURACY LIMITS



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX ± .02
 .XXX ± .005

ANGULAR ± 1.0°

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL	AISI 304	FINISH	N/A μinch
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SYSTEM	ENHANCED LIGO	SUB-SYSTEM	AOS
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NEXT ASSY D0900177 / D090095

PART NAME 35_WATT_BEAM_DUMP_OUTSIDE_PLATE

DESIGNER	KMAILAND	04-20-09	SIZE	DWG. NO.	REV.
DRAFTER	kmailand	04-20-09	c	D0900328	v1
CHECKER					
APPROVAL			SCALE: 1:1	PROJECTION:	SHEET 1 OF 1