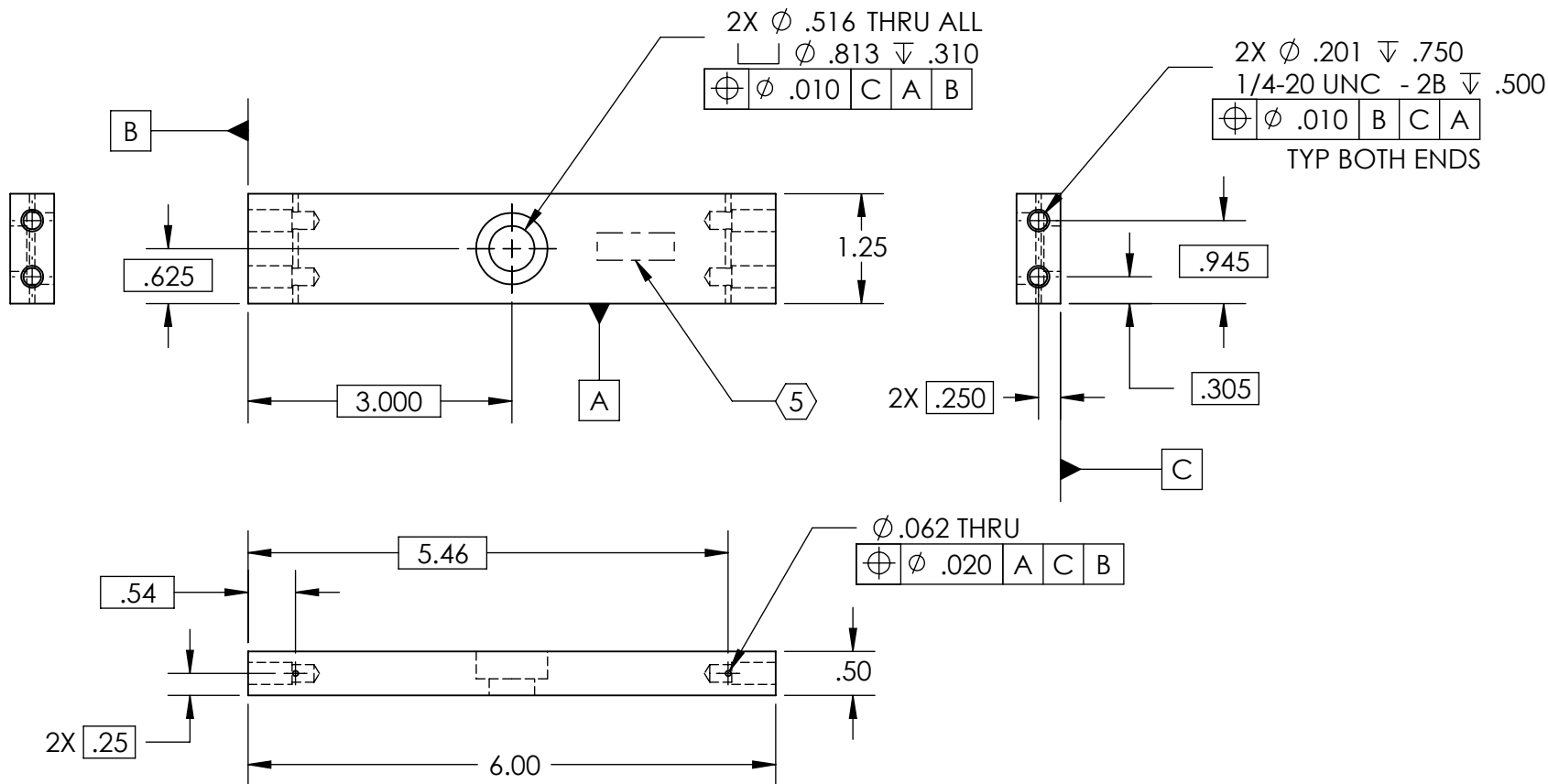


NOTES CONTINUED:

⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.

REV.	DATE	DCN #	DRAWING TREE #
-	-	-	-
-	-	-	-
-	-	-	-



NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

DIMENSIONS ARE IN

TOLERANCES:
 .XX \pm .02
 .XXX \pm .010

ANGULAR \pm °

- INTERPRET DRAWING PER ASME Y14.5-1994.
- DO NOT SCALE FROM DRAWING.
- ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL
 6061-T6 Al

FINISH

-

LIGO MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM
 ADVANCED LIGO

SUB-SYSTEM
 AOS

NEXT ASSY
 D0900624

PART NAME

WIRE HANGER BRIDGE

DESIGNER
 DRAFTER N.Nguyen 18 May 2009
 CHECKER
 APPROVAL

SIZE DWG. NO.
 A D0900143

REV. XX

SCALE: 1:2 PROJECTION: SHEET 1 OF 1