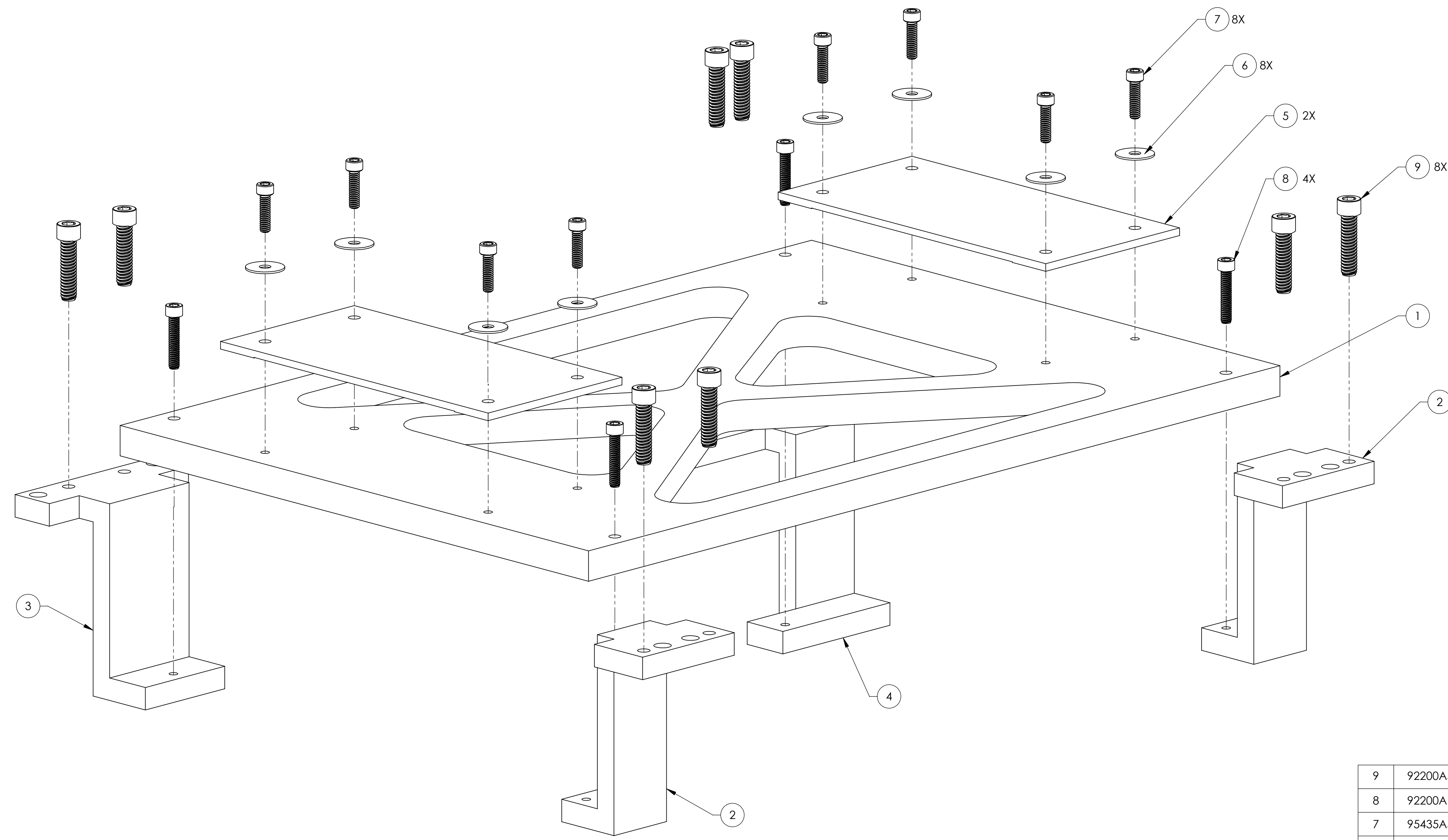


5. WEIGHT: 7.38 pounds

REV.	DATE	DCN #	DRAWING TREE #
v1	07 OCT 2010	E1000563	
v2	14 FEB 2011	E1000563	
v3	09 APR 2012	E1000563	



ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	Defau II/REQ	SPARE	TOTAL
9	92200A542	Screw, Socket Head Cap, 1/4-20 UNC-2A x 1.00 lg.	300 SSSL	8		0
8	92200A198	SCREW, SCH, 8-32X 7/8, MS16995-29, MC #9220A198	300 SSSL	4		0
7	95435A575	SHCS, 8-32 x .63, Titanium	TITANIUM	8		0
6	94051A209	Washer, Flat, #8, Titanium	TITANIUM	8		0
5	D0900027	COPPER PLATE	COPPER	2		0
4	D1200186	DAMPER PLATE MOUNTING BACK (LOWERED) BRACKET	6061-T6 Al	1		0
3	D1200185	DAMPER PLATE MOUNTING BACK BRACKET	6061-T6 Al	1		0
2	D1200184	DAMPER PLATE MOUNTING FRONT BRACKET	6061-T6 Al	2		0
1	D0900026	DAMPER MOUNTING PLATE	6061-T6 Al	1		0
PARTS LIST						

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)	
1. INTERPRET DRAWING PER ASME Y14.5-1994.	
2. REMOVE ALL SHARP EDGES, R.02 MIN.	
3. DO NOT SCALE FROM DRAWING.	
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.	
DIMENSIONS ARE IN	
TOLERANCES:	
.XX ± .03	
.XXX ± .010	
ANGULAR ± °	
MATERIAL	BOM
FINISH	--

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM: ADVANCED LIGO SUB-SYSTEM: AOS

NEXT ASSY: D0900136

**PART NAME**  
DAMPER HOLDER ASSEMBLY

DESIGNER	SIZE	DWG. NO.	REV.
DRAFTER	M.RUIZ	D	v3
CHECKER	09 SEP 2010	D0900048	
APPROVAL	SCALE: 1:1	PROJECTION:	SHEET 1 OF 1

D090048\_AdrLGO\_AOS\_D0900136\_Damper Holder Assembly - PART PDM REV: X-090 DRAWING PDM REV: X-025