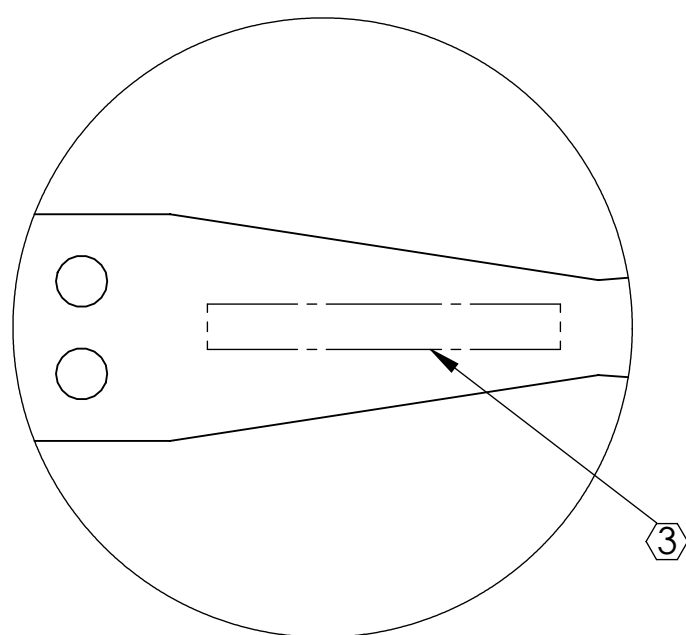
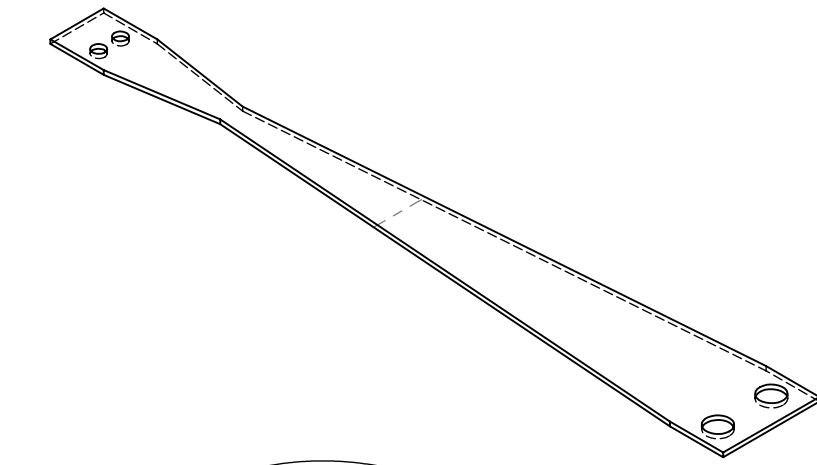
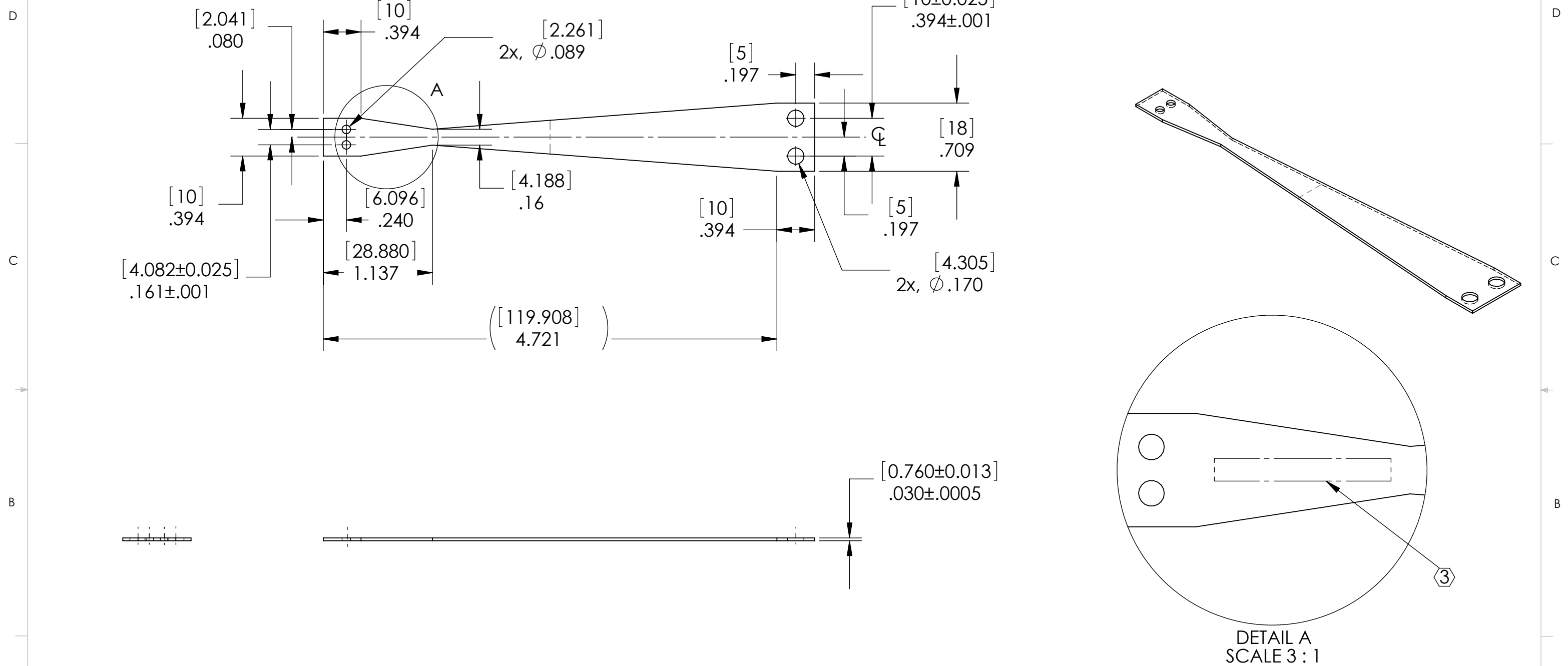


REV.	DATE	DCN #	DRAWING TREE #
V1	5JAN09	E0900001-X0	



DETAIL A
SCALE 3 : 1

NOTES: (UNLESS OTHERWISE SPECIFIED)		PARTS LIST													
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 3. ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED. 4. VIEWS PRIOR TO FORMING 5. AFTER FORMING THE BLADES ARE ANNEALED AT 490°C FOR 4 HOURS AND AIR COOLED BACK TO ROOM TEMPERATURE		DUAL DIMENSIONS [mm] INCHES TOLERANCES: .XX ± .01 .XXX ± .005 ANGULAR ± 0.5 °	 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP												
		MATERIAL MARAGING STEEL C250	SYSTEM ADVANCED LIGO												
		FINISH	SUB-SYSTEM SUS												
		<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>J. Romie</td> <td>Dec 08</td> </tr> <tr> <td>CHECKED</td> <td>M. Meyer</td> <td></td> </tr> <tr> <td>APPROVED</td> <td></td> <td></td> </tr> </tbody> </table>		NAME	DATE	DRAWN	J. Romie	Dec 08	CHECKED	M. Meyer		APPROVED			NEXT ASSY MC: UPPER MASS
	NAME	DATE													
DRAWN	J. Romie	Dec 08													
CHECKED	M. Meyer														
APPROVED															
		PART NAME LOWER BLADE,ALTERNATE	SIZE DWG. NO. B D080761 V1												
		SCALE: NTS PROJECTION:	SHEET 1 OF 2												

