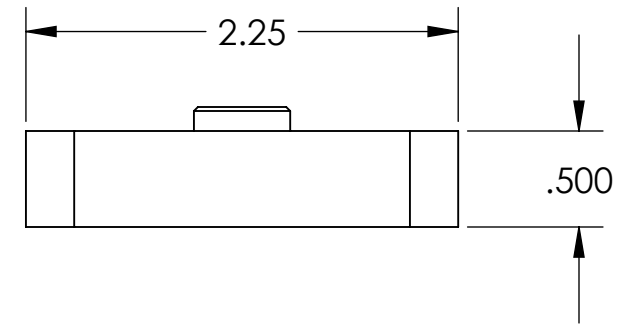
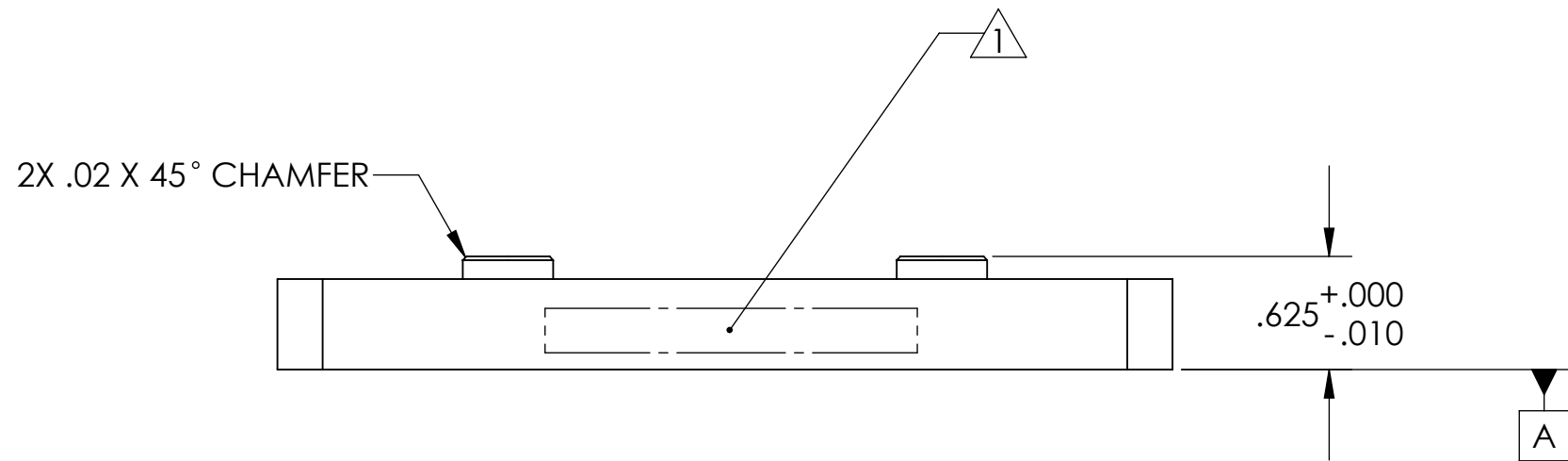
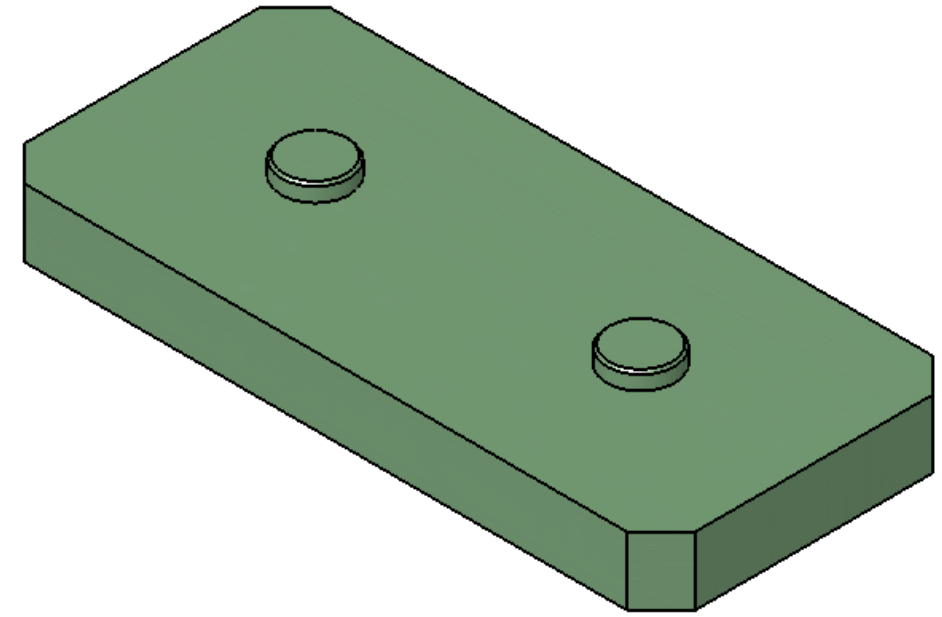
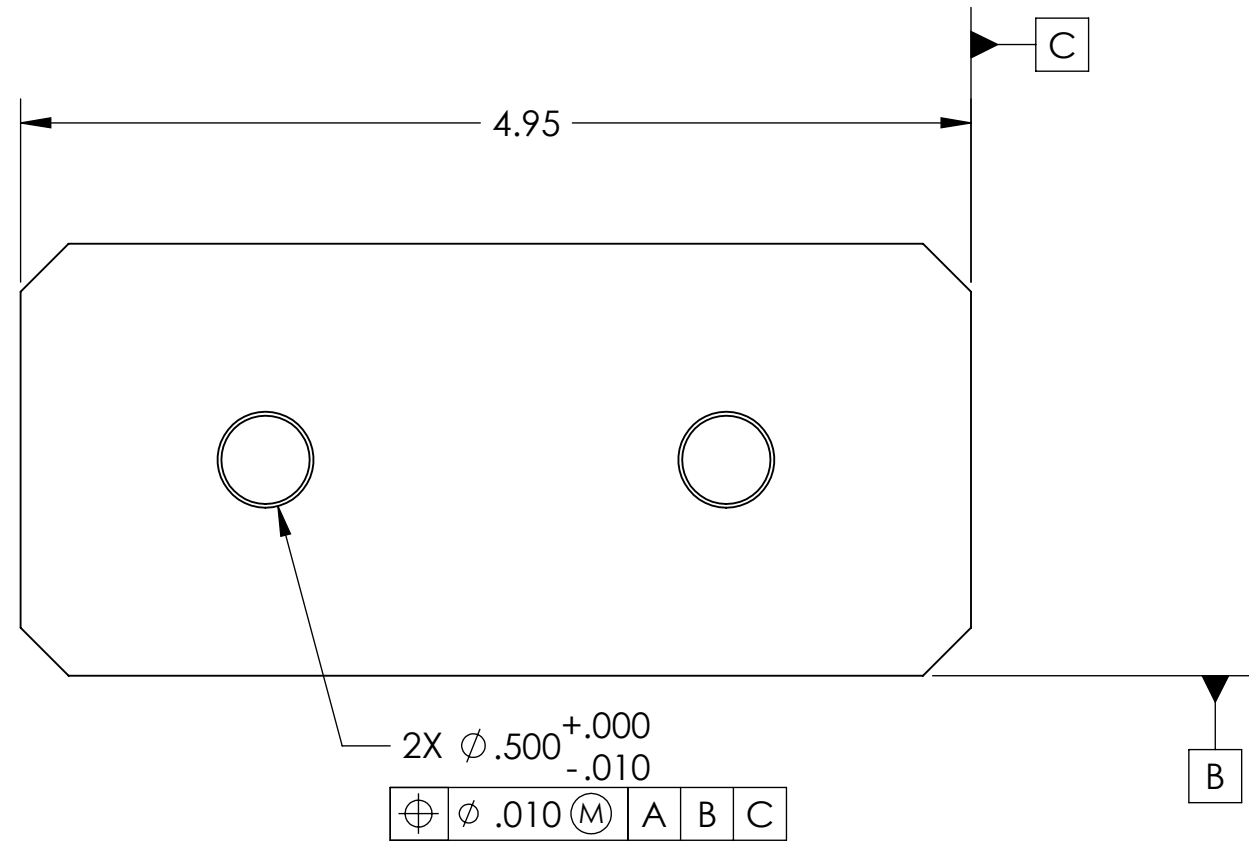


REV	DATE	APPROVAL	DESCRIPTION
00	07/18/2008	A. STEIN	PRE-RELEASE, FOR RFQ.
01	09/11/2008	A. STEIN	PROTOTYPE RELEASE. CHANGED THICKNESS. CHANGED BOSS DIM'S. ADDED HEAT TREAT NOTE.
02	09/24/2008	A. STEIN	ADDED P/N NOTE.



NOTES:

1) WHERE INDICATED, MECHANICALLY SCRIBE, STAMP, OR ENGRAVE THE FOLLOWING INFORMATION AS SHOWN BELOW: PART NUMBER-REVISION, FOLLOWED ON THE NEXT LINE WITH A UNIQUE 3-DIGIT SERIAL NUMBER STARTING AT 001 FOR THE FIRST PART AND INCREMENTING THEREAFTER. USE 0.12" TALL CHARACTERS UNLESS PART SIZE DICTATES SMALLER. LETTERING MUST BE VISIBLE AFTER PAINTING, IF APPLICABLE.

D080377-02
S/N - ###

2) MACHINE TO SPECIFIED DIMENSIONS AND TOLERANCES, THEN HARDEN TO H-1025 CONDITION.

NOTES: (UNLESS OTHERWISE SPECIFIED)			DIMENSIONS ARE IN INCHES		SURFACE ROUGHNESS: $\sqrt{63}$													
1. DO NOT SCALE FROM DRAWING. 2. REMOVE ALL SHARP EDGES. LEAVE .005 X 45° MIN CHAMFER, OR .005 MIN RADIUS. 3. ALL MACHINING FLUIDS MUST BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE. E.G., MILACRON CIMTECH 410. 4. CLEAN THOROUGHLY TO REMOVE ALL OIL, DIRT, AND CHIPS.			TOLERANCES: .XX ± 0.015 .XXX ± 0.005 ANGULAR ± 0.5°		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP													
THIS PRINT & THE EMBEDDED CAD MODEL ARE THE DOCUMENTATION OF RECORD. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS IN THE MODEL ARE BASIC, WITH TOLERANCES GIVEN BY:			MATERIAL 17-4 PH SS		SYSTEM ADVANCED LIGO													
FINISH SEE NOTES			SUB-SYSTEM SEI		NEXT ASSY D080373													
<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>A. STEIN</td> <td>07/18/2008</td> </tr> <tr> <td>CHECKED</td> <td>-</td> <td>-</td> </tr> <tr> <td>APPROVED</td> <td>-</td> <td>-</td> </tr> </tbody> </table>				NAME	DATE	DRAWN	A. STEIN	07/18/2008	CHECKED	-	-	APPROVED	-	-	PART NAME CLAMP WASHER PLATE, HAM SUPPORT TUBE		SIZE DWG. NO. B D080377	
	NAME	DATE																
DRAWN	A. STEIN	07/18/2008																
CHECKED	-	-																
APPROVED	-	-																
<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>A. STEIN</td> <td>07/18/2008</td> </tr> <tr> <td>CHECKED</td> <td>-</td> <td>-</td> </tr> <tr> <td>APPROVED</td> <td>-</td> <td>-</td> </tr> </tbody> </table>				NAME	DATE	DRAWN	A. STEIN	07/18/2008	CHECKED	-	-	APPROVED	-	-	REV 02		SCALE: 1:1 PROJECTION: SHEET 1 OF 1	
	NAME	DATE																
DRAWN	A. STEIN	07/18/2008																
CHECKED	-	-																
APPROVED	-	-																

D
C
B
A

D
C
B
A

8

7

6

5

4

3

2

1

8

7

6

5

4

3

2

1