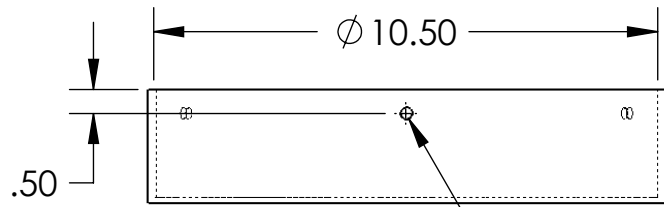
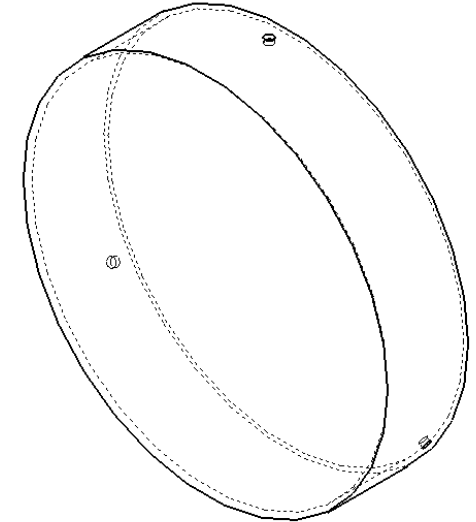
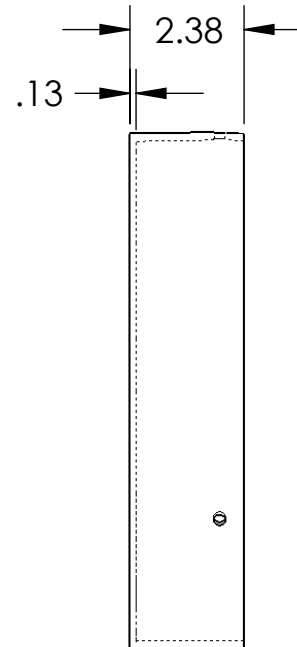
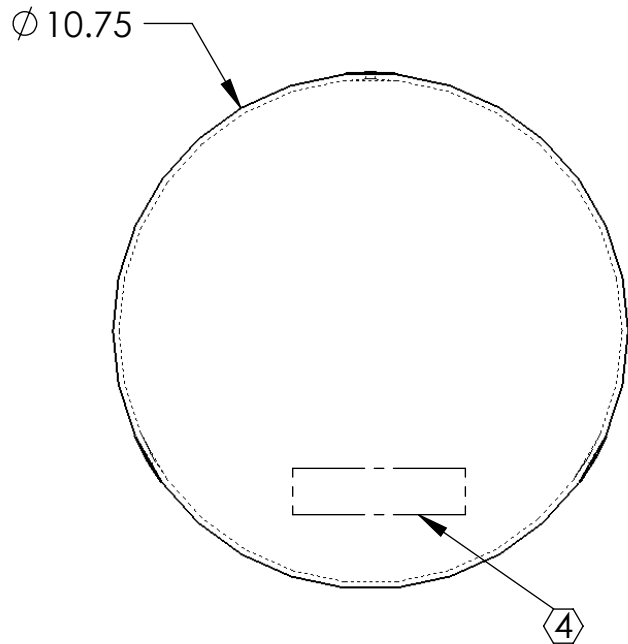


REV.	DATE	DCN #	DRAWING TREE #
A	13 MAR 2008	E080099	
B	21 MAY 2008	E080202	



3X 1/4-20 UNC THRU ALL
EVENLY SPACED



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. DO NOT SCALE FROM DRAWING.
2. REMOVE ALL SHARP EDGES, R.02 MAX.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE.

④ SCRIBE, ENGRAVE OR MECHANICALLY STAMP DRAWING (NO INKS OR DYES) PART NUMBER, REVISION ON NOTED SURFACE OF PART FOLLOWED ON THE NEXT LINE WITH A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .12" HIGH CHARACTERS, UNLESS THE SIZE OF THE PART DICTATES SMALL CHARACTERS. A VIBRATORY TOOL MAY BE USED. EXAMPLE:
D050XXX-A
S/N 001

DIMENSIONS ARE IN INCHES

TOLERANCES:

.XX ± 0.01
.XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL

6061-T6 AL

FINISH

63 µ inch

	NAME	DATE
DRAWN	M. Meyer	06 MAR 08
CHECKED	D. Bridges	06 MAR 08
APPROVED		

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY
IGR, GLASGOW UNIVERSITY GEO 600 GROUP

SYSTEM Enhanced LIGO

SUB-SYSTEM FMP

NEXT ASSY -

PART NAME
HAM6 Septum Viewport Cover

SIZE DWG. NO.
A D080103

REV.
B

SCALE: 1:4 **PROJECTION:** **SHEET 1 OF 1**