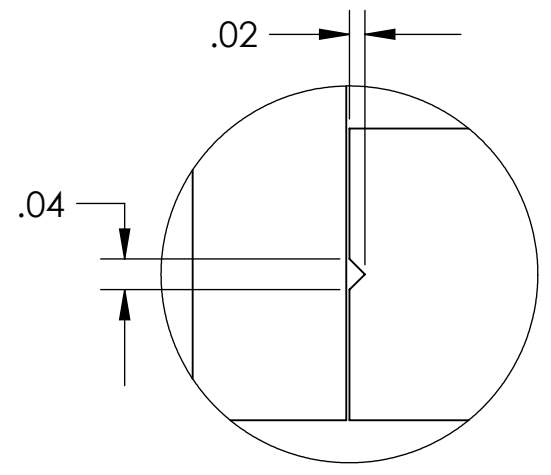
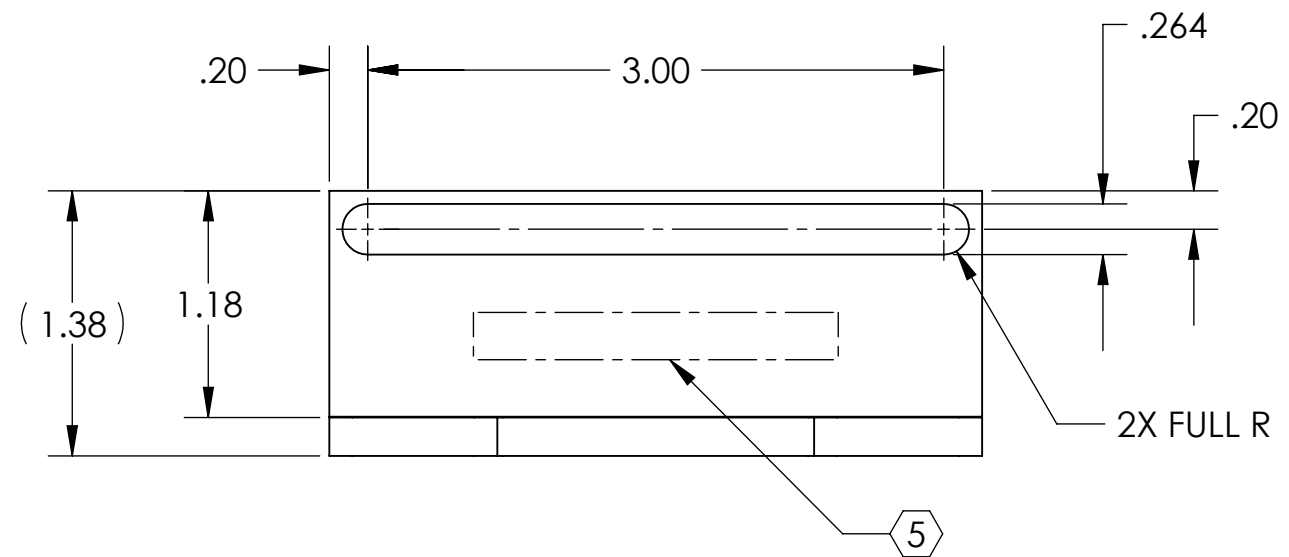
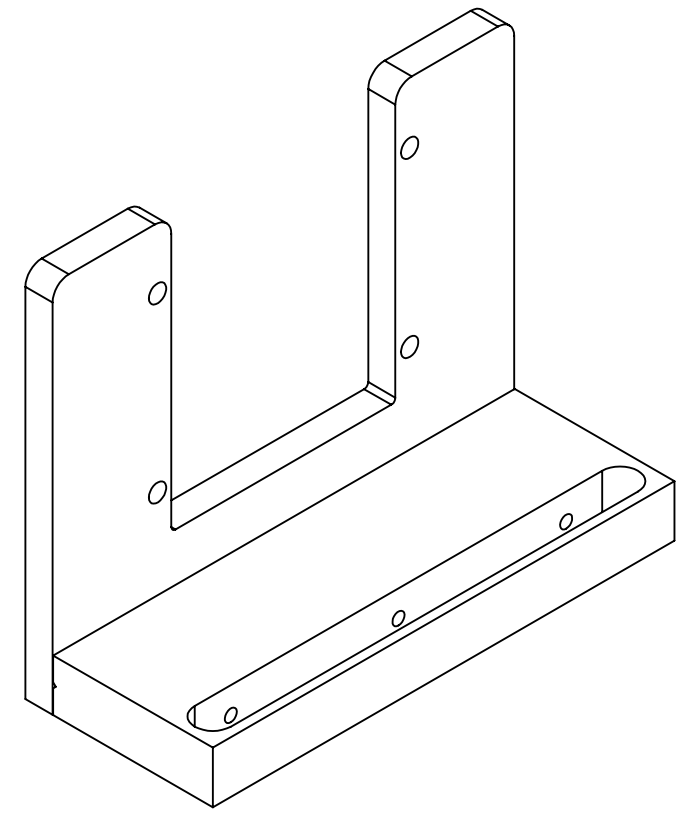


- NOTES CONTINUED:**
- ⑤ SCRIBE, ENGRAVE, OR MECHANICALLY STAMP (NO INKS OR DYES) DRAWING PART NUMBER AND REVISION ON NOTED SURFACE FOLLOWED ON THE NEXT LINE BY A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST ARTICLE AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: DXXXXXX-VY, S/N 001. A VIBRATORY TOOL MAY BE USED.
 - ⑥ FASTEN WITH 300 SERIES SS #4-40 X .75" SHCS

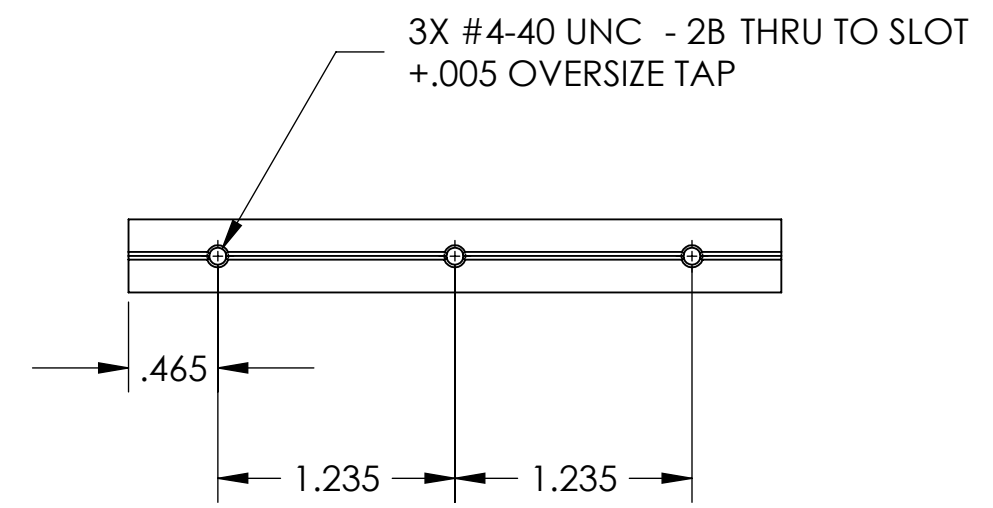
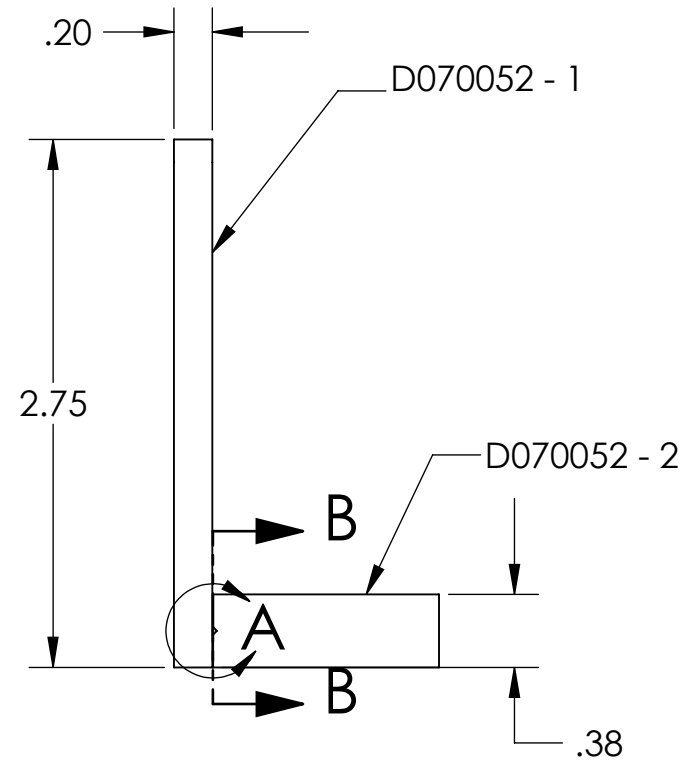
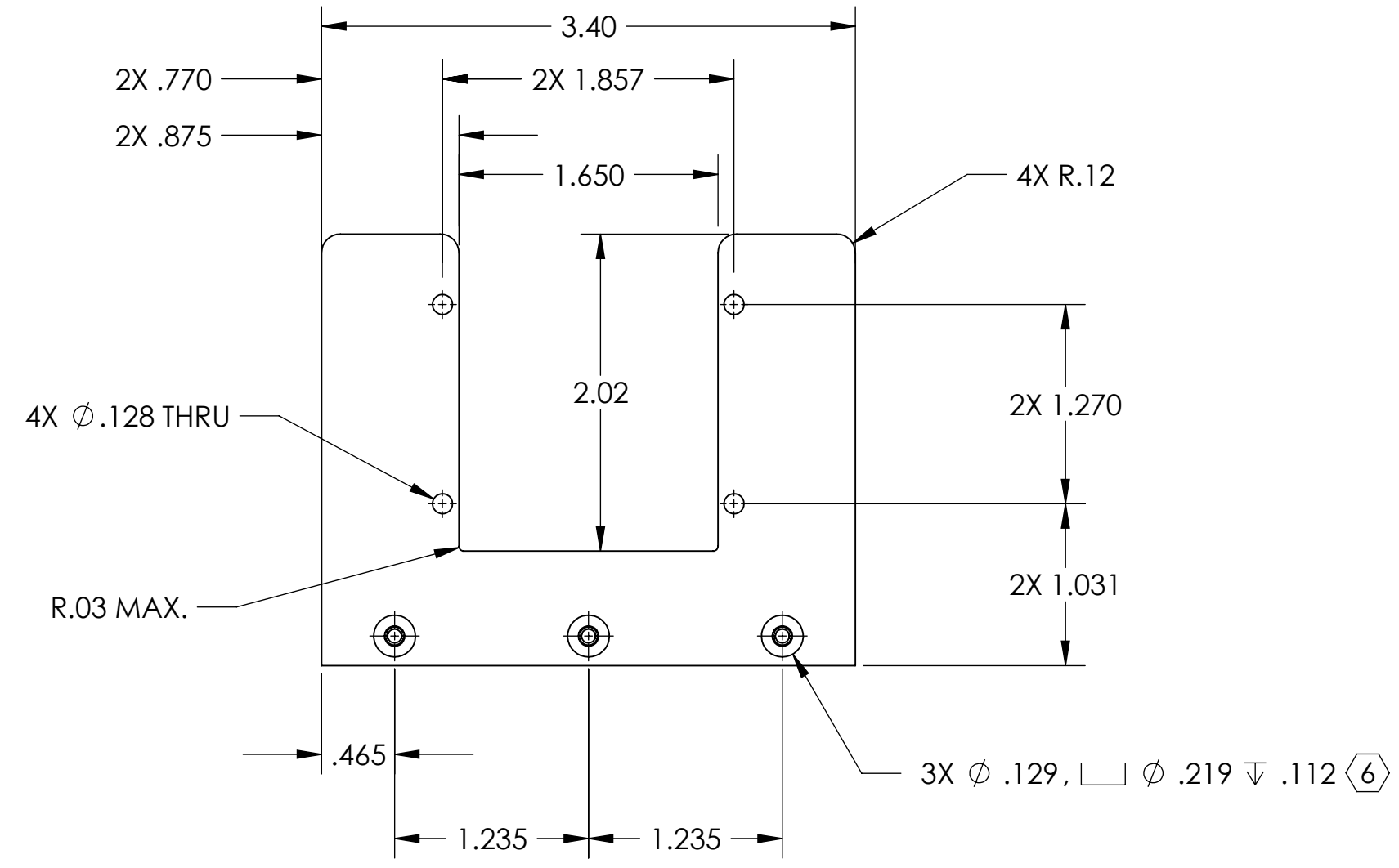
REV.	DATE	DCN #	DRAWING TREE #
A	28 MAR 2008	E080113-00	
v1/B	9 APR 2008	E080161-00	
v2/C	10 SEP 2008	E080427-00	



DETAIL A
SCALE 4:1



ISOMETRIC VIEW



SECTION B-B
SCALE 1:1

NOTES AND TOLERANCES: (UNLESS OTHERWISE SPECIFIED)

1. INTERPRET DRAWING PER ASME Y14.5-1994.
2. REMOVE ALL SHARP EDGES, R.02 MIN.
3. DO NOT SCALE FROM DRAWING.
4. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410.

MATERIAL 6061-T6 Al **FINISH** 63 μ inch

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

SYSTEM **ADVANCED LIGO** SUB-SYSTEM **SUS**

NEXT ASSY **D060306**

PART NAME **CONNECTOR BRACKET, OMC**

DESIGNER		SIZE	DWG. NO.	REV.
DRAFTER	J. ROMIE	FEB 2007	D070052	v2
CHECKER	D. BRIDGES	2 APR 2008		
APPROVAL		SCALE: 1:2	PROJECTION:	SHEET 1 OF 1